

SOCOM

—GEN4—

ADJUSTABLE STOCK



INSTRUCTIONS

MAKE SURE YOUR FIREARM IS UNLOADED AND POINTED IN SAFE DIRECTION WHEN INSTALLING THIS STOCK

1. Remove previously installed buttstock including buffer tube, buffer and buffer spring.
2. Thread the castle nut all the way to the end of threads.
3. Slide endplate onto the buffer tube, pushing it back as far as possible. Be sure the boss on the endplate can clear the receiver as it rotates into place.
4. As the buffer tube gets close to the buffer retainer detent hole, install the buffer retainer detent and spring.
5. Depress the buffer retainer detent and finish screwing the buffer tube into place. *The buffer tube will not "bottom out" when it is aligned with the receiver.*
6. Rotate the buffer tube and endplate slightly to reveal the takedown pin detent hole. Place detent, then spring, into the hole and depress making sure not to crimp the spring. With detent and spring depressed, rotate the buffer tube and endplate back into place.
7. Tighten the castle nut firmly against the endplate using a CAR-style spanner wrench (not included).
8. Place recoil pad into position, thickest side being toward the top. Insert the 10-32×3/8" button head screw through the top hole of the recoil pad and tighten into buffer tube. Insert the 10-32×3/8" button head screw through the bottom hole of the recoil pad and tighten into buttplate. *Over-tightening of the recoil pad screws may cause damage to the stock.*

